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**Automobiles and Trailer — Specifications and Test  
Methods of Brake Part**  
**汽车和挂车 制动器用零部件技术要求及试验方法**

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# Automobiles and Trailer

## — Specifications and Test Methods of Brake Part

### 1 SCOPE

This Standard specifies the terms and definitions, test requirements, technical requirements, test methods, packaging and marking, and product conformity, with respect to the replacement brake parts, e.g., brake lining, brake shoe assembly, brake pad assembly, brake drum and brake disc, for the automobile and trailer braking systems.

This Standard applies to the following brake parts:

- a) Replacement brake shoe assembly and replacement brake pad assembly intended for use in friction brakes forming part of a braking system of vehicles of categories M, N, and O which have a type approval in accordance with GB 12676-2014 or GB 21670-2008;
- b) Replacement brake linings designed to be riveted to a brake shoe for fitment to and use on vehicles of categories M<sub>3</sub>, N<sub>2</sub>, N<sub>3</sub>, O<sub>3</sub> or O<sub>4</sub> having a type approval in accordance with GB 12676-2014;
- c) Replacement brake shoe assembly and brake pad assembly used for independent parking braking systems;
- d) Replacement brake drums and discs intended for use in friction brakes forming part of a braking system of vehicles of categories M, N and O which have a type approval in accordance with GB 12676-2014 or GB 21670-2008.

This Standard doesn't apply to the original brake drums, brake discs, brake shoe assemblies, brake pad assemblies and brake linings (fitted in the vehicle at the time of type approval), or the original replacement brake drums, brake discs, brake shoe assemblies, brake pad assemblies and brake linings, intended for the servicing of the vehicle.

### 2 NORMATIVE REFERENCES

The following referenced documents are indispensable for the application of this document. For dated references, only the editions cited apply. For undated references, the latest editions of the normative document (including any amendments) apply.

GB/T 131	Geometrical Product Specifications (GPS) - Indication of surface texture in technical Product documentation
GB/T 228.1	Metallic materials - Tensile testing - Part 1 : Method of test at room temperature
GB/T 231.1	Metallic materials - Brinell hardness test - Part 1:Test method
GB/T 5620	Road vehicles - Vocabulary and definition for braking of automotive vehicles and their trailers
GB 5763	Brake linings for automobiles
GB/T 7216	Metallographic test for gray cast iron
GB 12676-2014	Technical requirements and testing methods for commercial vehicle and trailer braking systems
GB 21670-2008	Technical requirements and testing methods for passenger car braking systems
GB/T 22309	Road vehicles - Brake linings - Shear test procedure for disc brake pad and drum brake shoe assemblies
GB/T 22310	Road vehicles - Brake linings - Effects of heat on dimensions and form of disc brake pads-test procedure
GB/T 22311	Road vehicles - Brake linings - Compressive strain test method
QC/T 239-2015	Specifications and bench test methods for commercial vehicle service brake
QC/T 556	Automobile Brake Temperature Measurement and Thermocouple Mounting
QC/T 564-2018	Performance requirements and test methods for passenger car service brake

### 3 TERMS AND DEFINITIONS

For the purpose of this document, the terms and definitions given in GB/T 5620, GB 12676-2014 and GB 21670-2008, as well as the followings apply.

### 3.1

#### Parking shoe (pad) assembly

a brake shoe assembly or pad assembly belonging to a parking braking system separate and independent from the service braking system

### 3.2

#### Minimum thickness

the permissible limiting thickness of the brake disc

Note: a new brake disc should be replaced when the brake disc is worn to this thickness.

### 3.3

#### Maximum inside diameter

the permissible limiting friction surface inside diameter of the brake drum

Note: a new brake drum should be replaced when the friction surface inside diameter of the brake drum is worn to this value.

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